



Bergamid™ B70 S

Polyamide 6

Key Characteristics

General		
Material Status	• Commercial: Active	
Regional Availability	• Asia Pacific	• Europe
Features	• Good Flow	
RoHS Compliance	• RoHS Compliant	
Forms	• Pellets	

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density	1.13 g/cm ³	1.13 g/cm ³	ISO 1183
K-Value	71.0 to 75.0	71.0 to 75.0	ISO 1628-2
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus (73°F (23°C))	464000 psi	3200 MPa	ISO 527-2/1
Tensile Stress (Break, 73°F (23°C))	11600 psi	80.0 MPa	ISO 527-2/5
Tensile Strain (Break, 73°F (23°C))	4.0 %	4.0 %	ISO 527-2/5
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	2.1 ft·lb/in ²	4.5 kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength 73°F (23°C)	No Break	No Break	ISO 179/1eU
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature 66 psi (0.45 MPa), Unannealed	338 °F	170 °C	ISO 75-2/B
Heat Deflection Temperature 264 psi (1.8 MPa), Unannealed	149 °F	65.0 °C	ISO 75-2/A
Melting Temperature	433 °F	223 °C	
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	1.0E+10 to 1.0E+13 ohms	1.0E+10 to 1.0E+13 ohms	IEC 60093
Volume Resistivity	1.0E+12 to 1.0E+15 ohms·cm	1.0E+12 to 1.0E+15 ohms·cm	IEC 60093

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature - Dry Air Dryer	176 °F	80 °C
Drying Time	4.0 hr	4.0 hr
Processing (Melt) Temp	482 to 536 °F	250 to 280 °C
Mold Temperature	176 °F	80 °C

Notes

¹ Typical values are not to be construed as specifications.